



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2964

Job Sheet 172325



Part No: D2964

Job Qty: 6 ea

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/15/18

Job Tracking No:

Due Date: 2/26/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP B 03.01.17 Reformat; Dwg revised KJ/RF IPP REV:C 10.12.09 MADE ON WATER JET DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/24/18	0.00	0.00	Start Up Waterjet		SC 18/52/18
100	Waterjet	6 pcs		2/26/18	0.00	0.35	Waterjet1		SC 15/102/18
130	QC	6 pcs		2/26/18	0.00	0.00	QC8		SC 15/102/18
140	Packaging	6 pcs		2/26/18	0.00	0.00	Packaging3 LG001		SC 15/102/18
150	QC21-SA	6 Ea		2/26/18	0.00	0.00	QC21		SC 15/102/18

Part Op 100 - 1-Cut as per Dwg
Descriptions: 140 - ***STOCK IN SKIDTUBE CELL***

21
9-50

FEB 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.080	5052-H32 .080 Sheet	1.4166 sf (.2361 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.080	1	33	0

1177263

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cap	3.340Inches ± 0.030	3.370 3.310	3,342	
2	Cap	8.600Inches ± 0.030	8.630 8.570	8,606	
3	Cap	0.080Inches ± 0.010	0.090 0.070	0,077	

Plex 2/15/18 11:18 AM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S043522



Part: D2964

Job No: 172325

Serial No/Batch: S043522

Revision: D2964

Inspector:

Date: 02/18/18